

Nature Reviews | Molecular Cell Biology

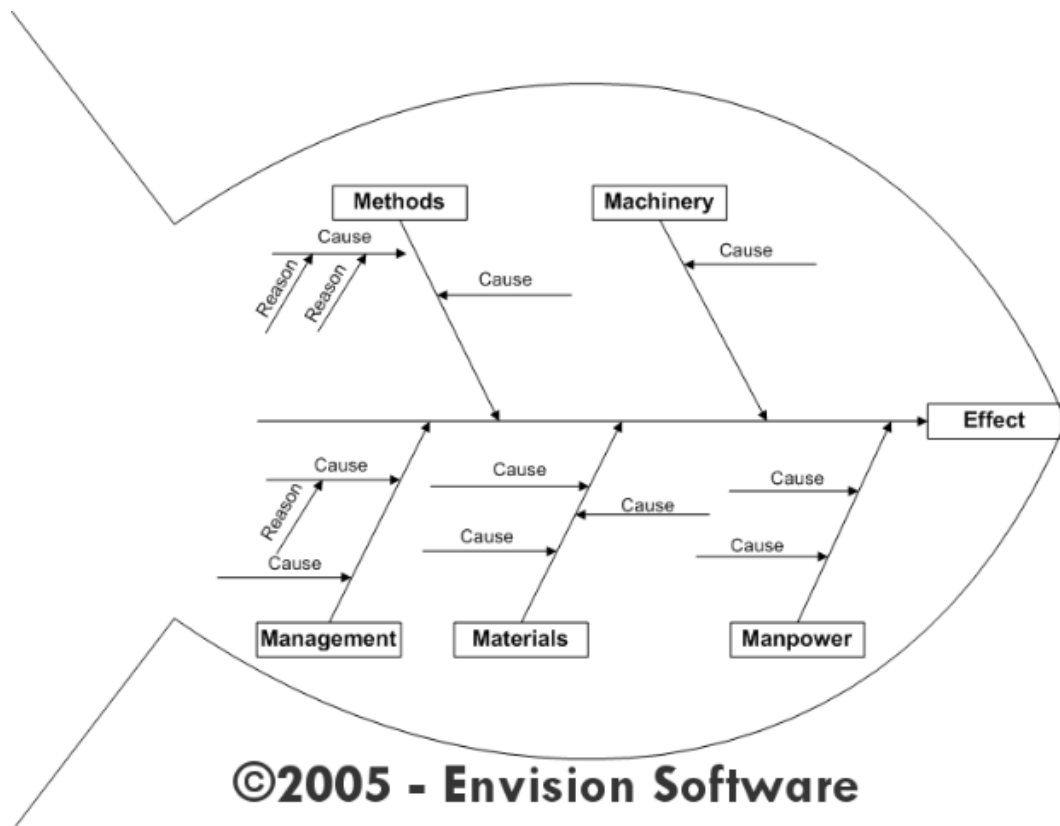
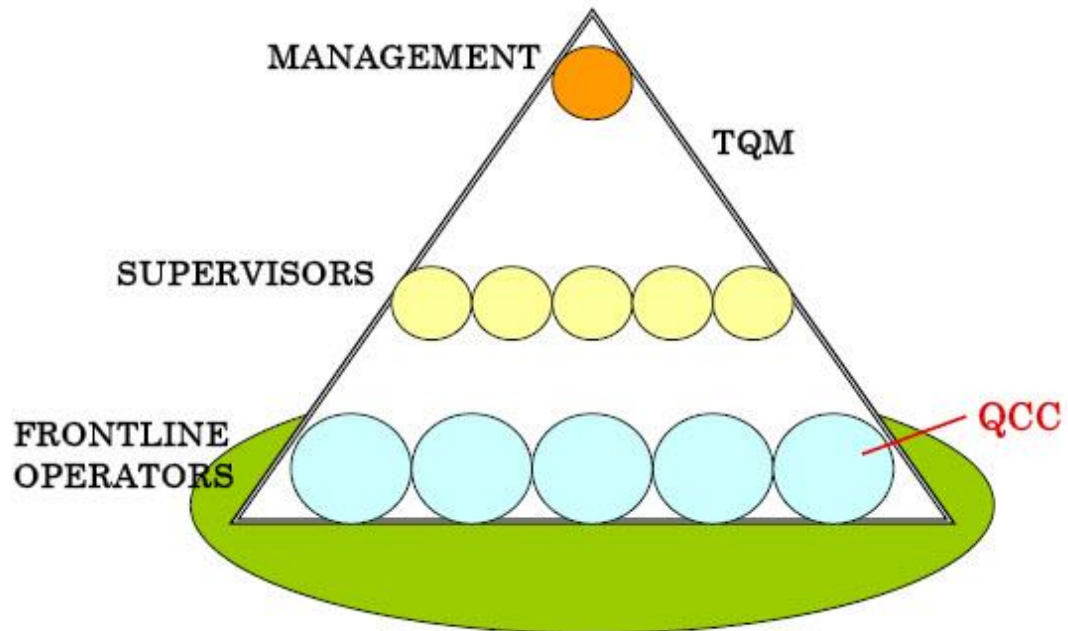
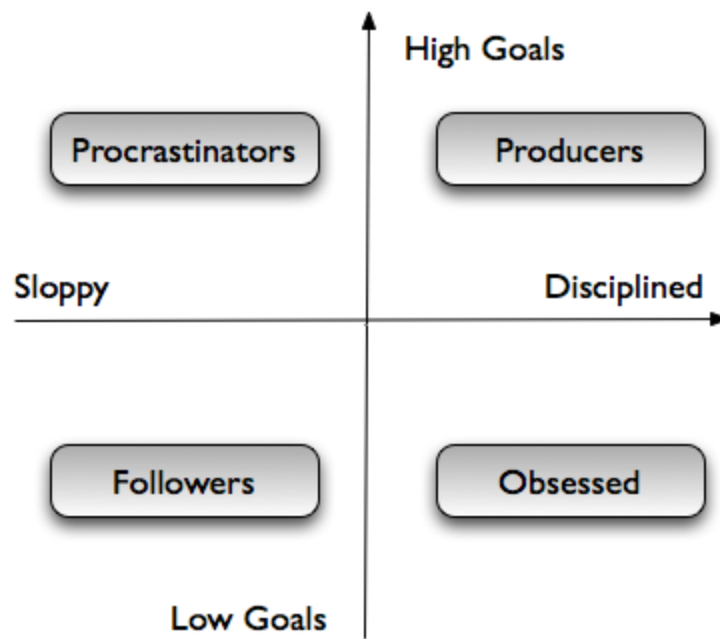


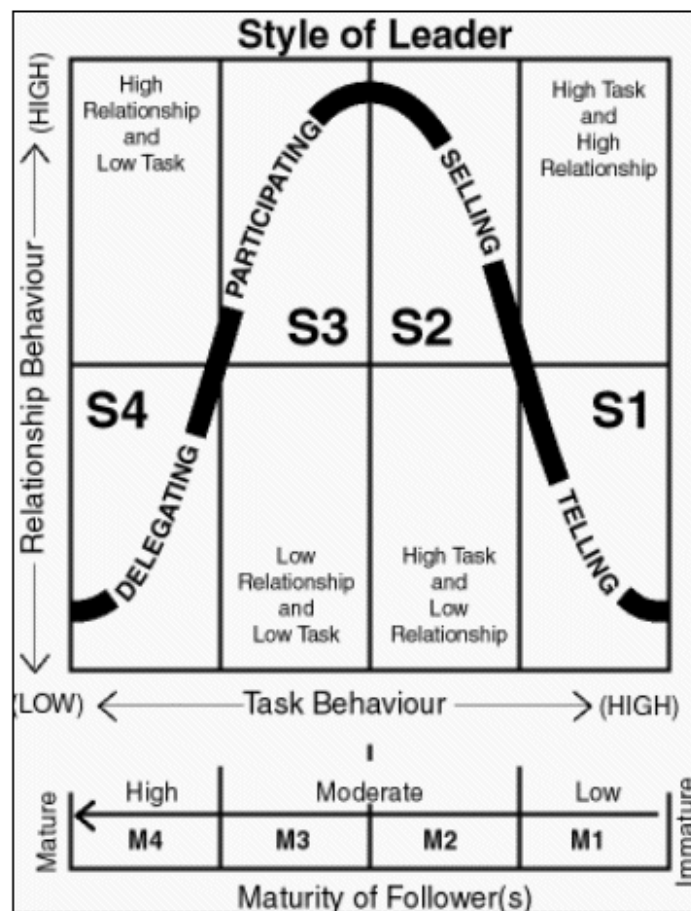
Figure 2



(from University lecture by Noriharu Kaneko, 1995)



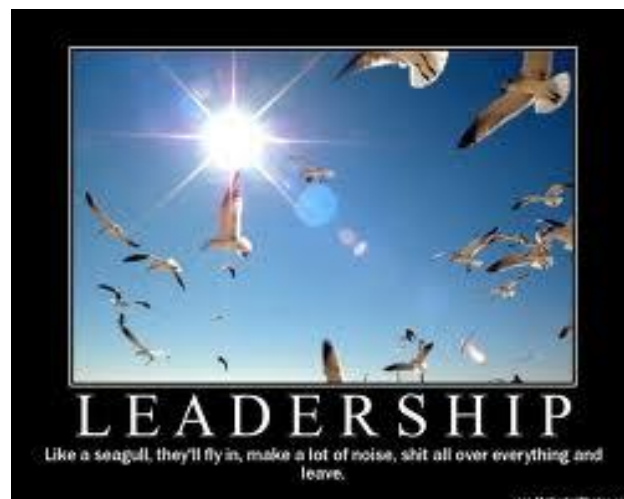


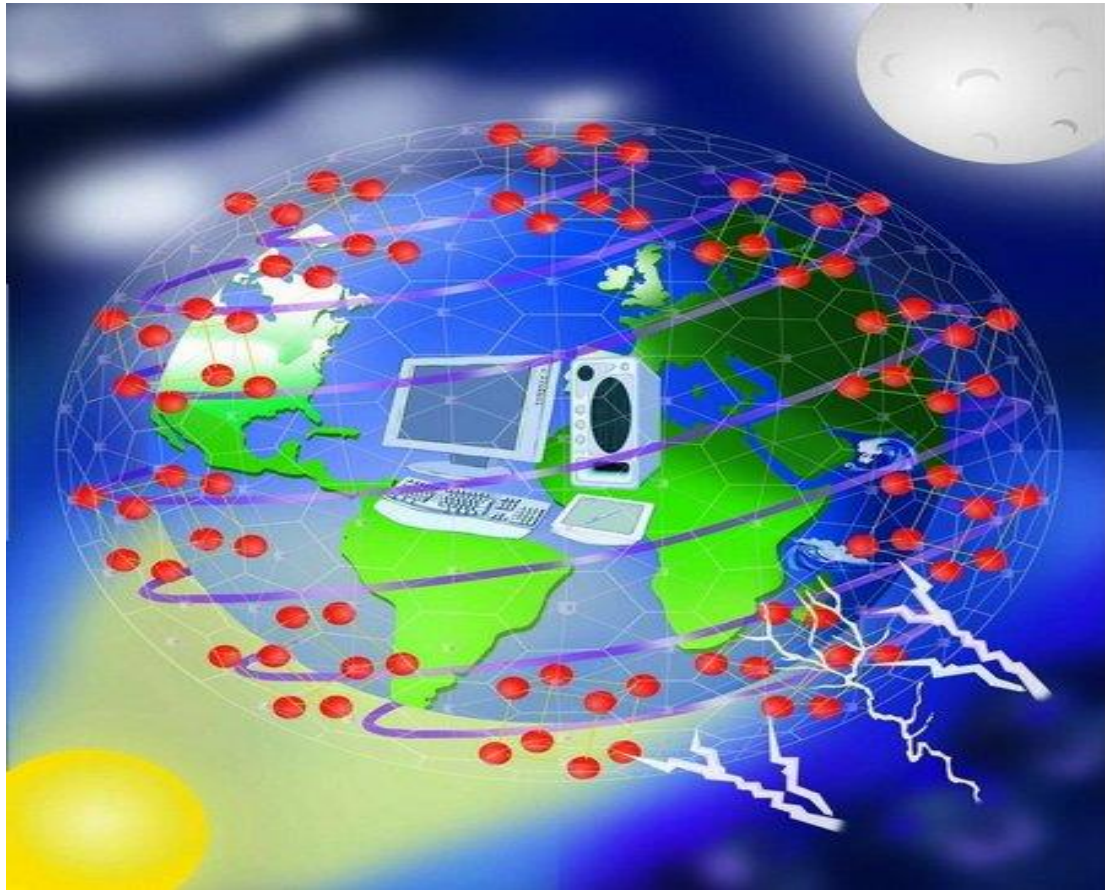


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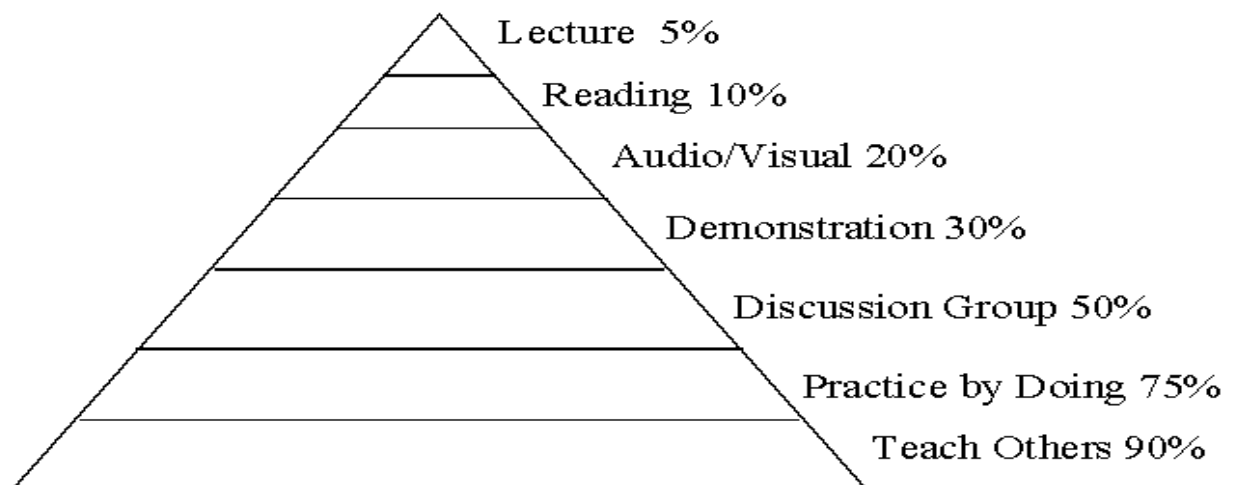


"It's such a bummer, but it looks like I'll have to work for the next thirty or forty years."





Pyramid Learning (Avg. Retention Rates)



Jerome S. Bruner - The Process of Learning



LEADERSHIP

Leadership is unlocking people's potential to become better.

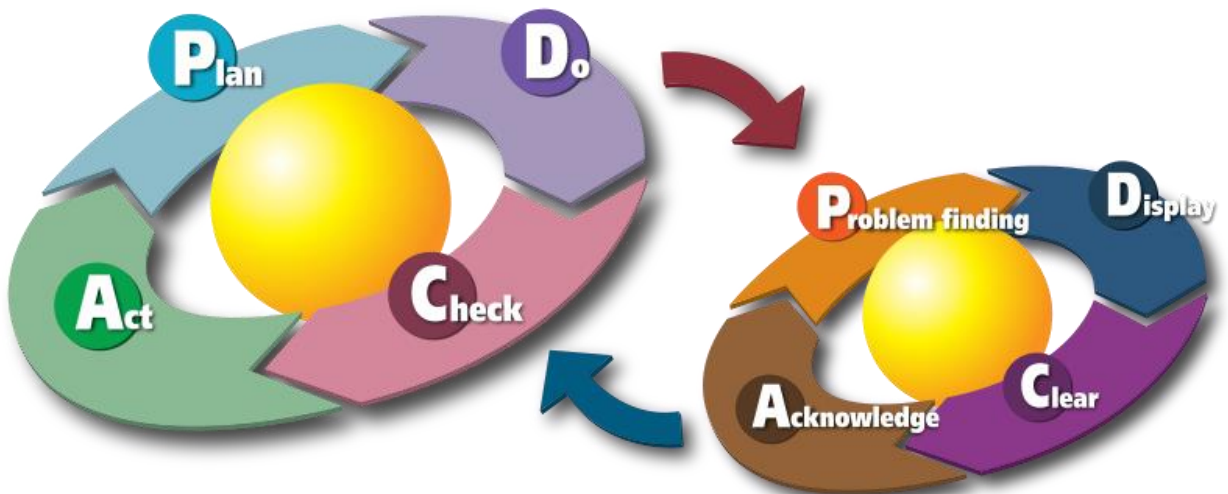
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· LEADERSHIP ·

"Leadership is the ability to guide others down the path to success."

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DETERMINATION

It is the only way to achieve success.

改善 Kaizen

KAIZEN
is a State of Mind
Which Produces
Only...

IMPROVEMENT

IMPROVEMENT

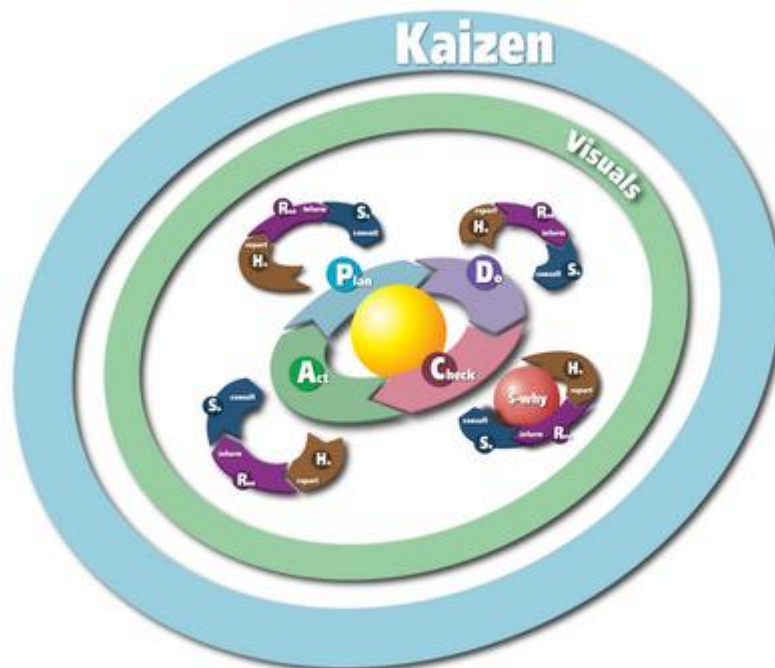
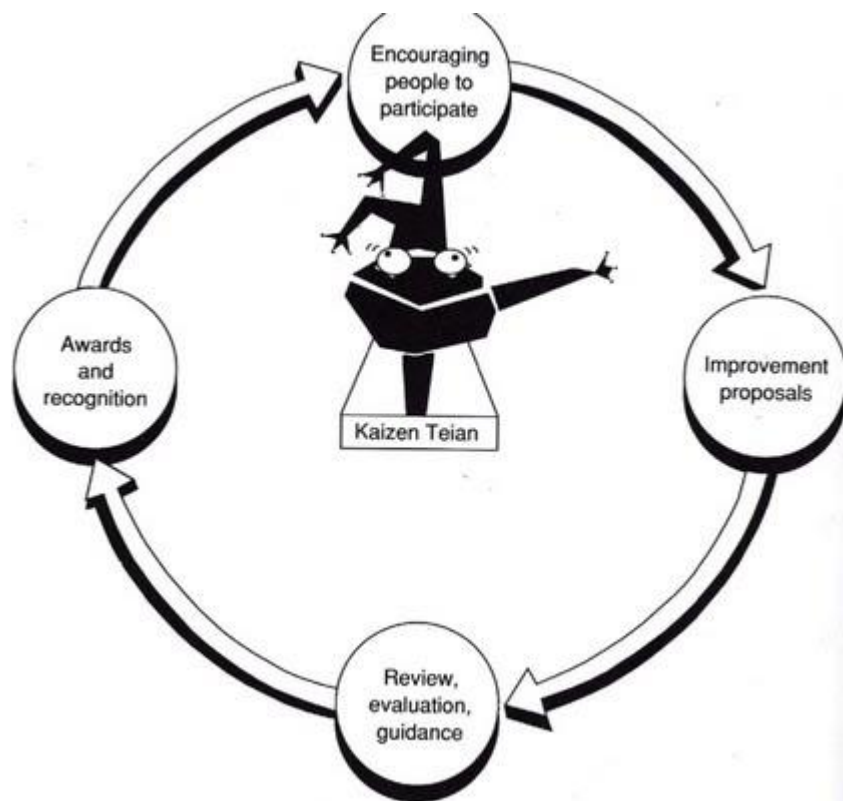
IMPROVEMENT

IMPROVEMENT

IMPROVEMENT



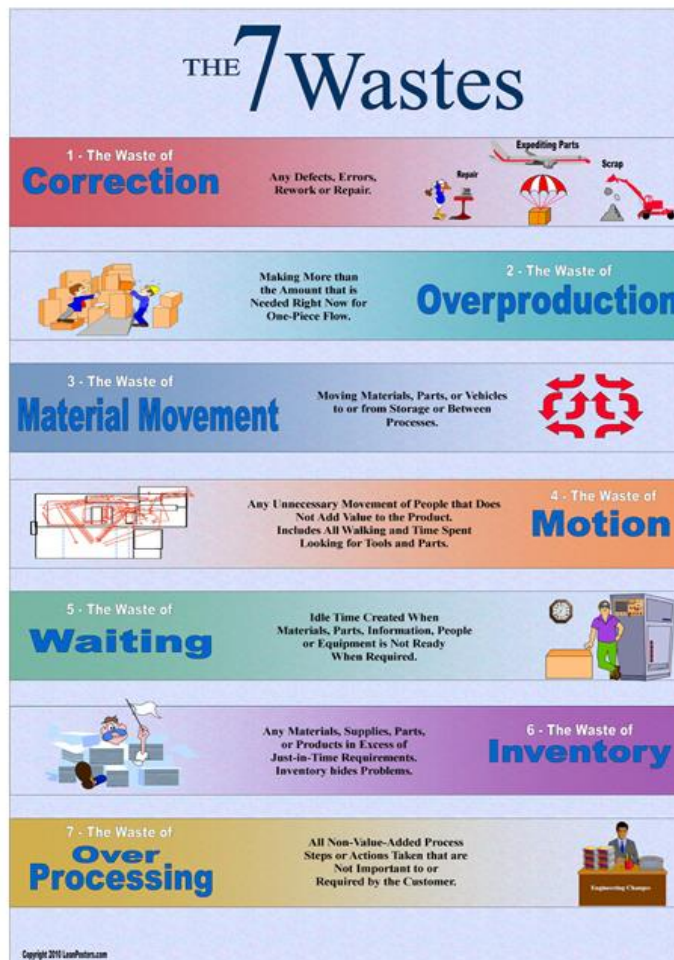
Kaizen
is a key to Achieve Success

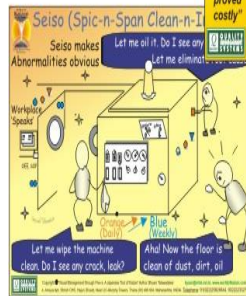
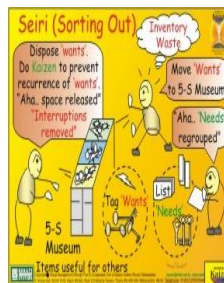




$$5 \times 5 =$$

1	2	3	4	5	6	7	8	9	10	11	12
2	4	6	8	10	12	14	16	18	20	22	24
3	6	9	12	15	18	21	24	27	30	33	36
4	8	12	16	20	24	28	32	36	40	44	48
5	10	15	20	25	30	35	40	45	50	55	60
6	12	18	24	30	36	42	48	54	60	66	72
7	14	21	28	35	42	49	56	63	70	77	84
8	16	24	32	40	48	56	64	72	80	88	96
9	18	27	36	45	54	63	72	81	90	99	108
10	20	30	40	50	60	70	80	90	100	110	120
11	22	33	44	55	66	77	88	99	110	121	132
12	24	36	48	60	72	84	96	108	120	132	144





Quality Inspirations (Eng)



QI E 0801



QI E 0802



QI E 0803



QI E 0804



QI E 0805



QI E 0806

